

H HECKMONDWIKE

MANUFACTURERS OF FIBRE BONDED CARPETS

MADE IN THE UK.
MADE TO LAST.

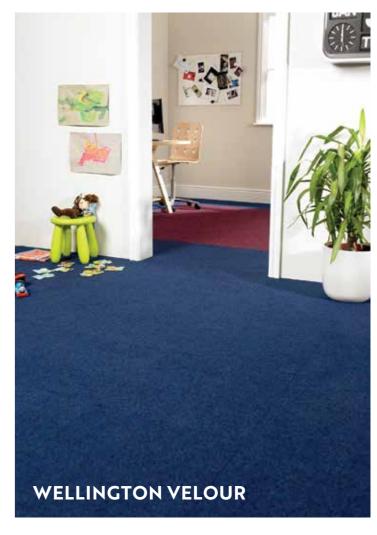
EDUCATION | RESIDENTIAL | COMMERCIAL



FIBRE BONDED CARPETS AND TILES	Supacord Broadrib Hobnail Iron Duke Wellington Velour	6 10 12 14 16
CREATIVE RANGE CARPET TILES	Array Odyssey	20 24
ENTRANCE & TRANSITION CARPETS AND TILES	Battleship/Hippo Dreadnought Diamond Vanquisher Zephyr Sticks & Stones	30 34 36 38 40 40
SPECIALIST CARPETS, TILES & MATS	Bespoke Logo Wellington Loose Lay Classroom Mats Expo Tiles Fusion	44 46 46 48
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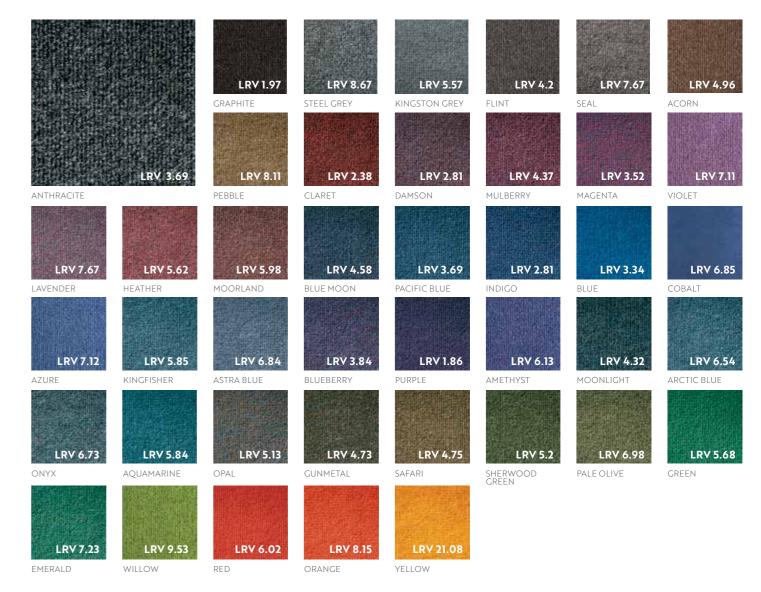






SUPACORD

Supacord is a heavy contract fibre bonded floorcovering and can be found in education, universities, libraries, apartment block communal areas, office environments, retail outlets, and public sector buildings.

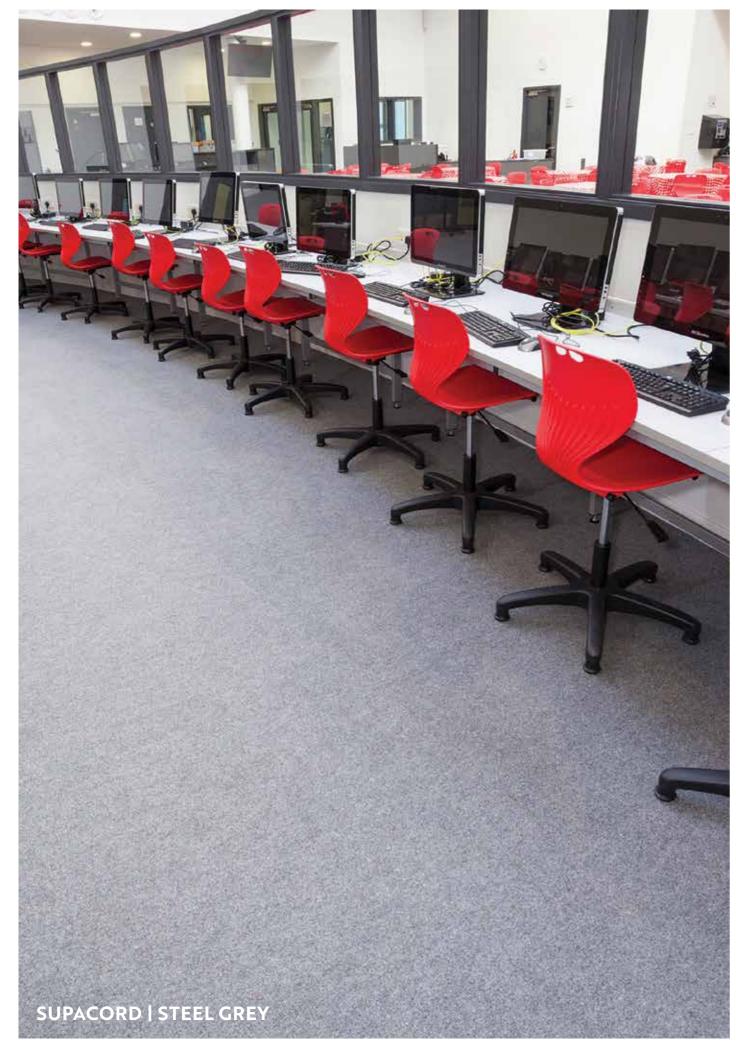


Specification	Supacord		10 YEAR WEAR WARRANTY	
Fibre Construction	80% Polypropylene, 15%	Polyamide, 5% Recycled Po	olyester	
Colour Fastness	Wet Rubbing (BS EN ISO	Light (BS EN ISO 105:B02) 6 Wet Rubbing (BS EN ISO 105:BO1) 4-5 Dry Rubbing (BS EN ISO 105:X12) 4-5		
Flammability	(BS5287) Assessment and labelling of Textile Floorcoverings tested to BS4790 (Hot Metal Nut Test) - Low Radius of Char BS EN 13501 - Class Cfl-s1 (Sheet), Class Bfl-s1 (Tile), Class Bfl-s1 (Acoustic Tile), Class Cfl-s1 (Plank)			
Antistatic	Suitable for use in computer rooms			
Impact Noise Reduction	BS EN ISO 140-8: 22dB (Sheet) and 21dB (Tile) BS EN ISO 140-8: 23dB (Acoustic Tile)			
Formats	Sheet	Tile 🔷	Plank Plank	
Backing	-	Bitumen	Bitumen	
Size	2 metre and 4 metre, ribbing runs down length of roll	50cm x 50cm	100cm x 25cm	
Tiles Per Box	-	20 (5m²) Acoustic Tile - 16 (4m²)	16 (4m²)	
Weight	1020gsm	4020gsm Acoustic Tile - 4820gsm	4020gsm	
Thickness	6.20mm	7.60mm Acoustic Tile - 12mm	7.60mm	



BREEAM® 'A+' Rated

6 | Fibre Bonded Carpets | 7







8 | Fibre Bonded Carpets | 9



Broadrib is a heavy contract fibre bonded floorcovering and can be found in education, universities, libraries, apartment block communal areas, office environments, retail outlets, and public sector buildings. Its wider rib structure compared to Supacord, creates a more defined texture within the carpet.

BROADRIB



Specification	Broadrib		10 YEAR WEAR WARRANTY	
Fibre Construction	80% Polypropylene, 15%	Polyamide, 5% Recycled Po	lyester	
Colour Fastness	Wet Rubbing (BS EN ISO	Light (BS EN ISO 105:B02) >6 Wet Rubbing (BS EN ISO 105:BO1) 5 Dry Rubbing (BS EN ISO 105:X12) 5		
Flammability	(Hot Metal Nut Test) - Lo	(BS5287) Assessment and labelling of Textile Floorcoverings tested to BS4790 (Hot Metal Nut Test) - Low Radius of Char BS EN 13501 - Class Cfl-s1 (Sheet), Class Bfl-s1 (Tile), Class Cfl-s1 (Plank)		
Antistatic	Suitable for use in comp	Suitable for use in computer rooms		
Impact Noise Reduction	BS EN ISO 140-8: 24dB (Sheet) and 23dB (Tile) BS EN ISO 140-8: 25dB (Acoustic Tile)			
Formats	Sheet Plank Plank		Plank	
Backing	-	Bitumen	Bitumen	
Size	2 metre and 4 metre, ribbing runs down length of roll	50cm x 50cm	100cm x 25cm	
Tiles Per Box	-	20 (5m²) Acoustic Tile - 16 (4m²)	16 (4m²)	
Weight	1020gsm	4020gsm Acoustic Tile - 4820gsm	4020gsm	
Thickness	7.50mm	8mm Acoustic Tile - 12.50mm	8mm	



BREEAM® 'A+' Rated

Fibre Bonded Carpets | 11



HOBNAIL

Hobnail is a heavy contract fibre bonded floorcovering and can be found in education, universities, libraries, apartment block communal areas, office environments, retail outlets, and public sector buildings. Ideal in communal areas with a non-directional pattern.



SHERWOOD

Specification	Hobnail	10 YEAR WEAR WARRANTY
Fibre Construction	80% Polypropylene, 15% Polyamide, 5	% Recycled Polyester
Colour Fastness	Light (BS EN ISO 105:B02) >6 Wet Rubbing (BS EN ISO 105:BO1) 5 Dry Rubbing (BS EN ISO 105:X12) 5	
Flammability	(BS5287) Assessment and labelling of Textile Floorcoverings tested to BS4790 (Hot Metal Nut Test) - Low Radius of Char BS EN 13501 - Class Cfl-s1 (Sheet), Class Bfl-s1 (Tile)	
Antistatic	Suitable for use in computer rooms	
Impact Noise Reduction	BS EN ISO 10140-3:2010: 25dB (Sheet) and 24dB (Tile)	
Formats	Sheet ● Tile ◆	
Backing	-	Bitumen
Size	2 metre	50cm x 50cm
Tiles Per Box	-	20 (5m²)
Weight	1020gsm	4020gsm
Thickness	7.20mm	8mm

GREEN

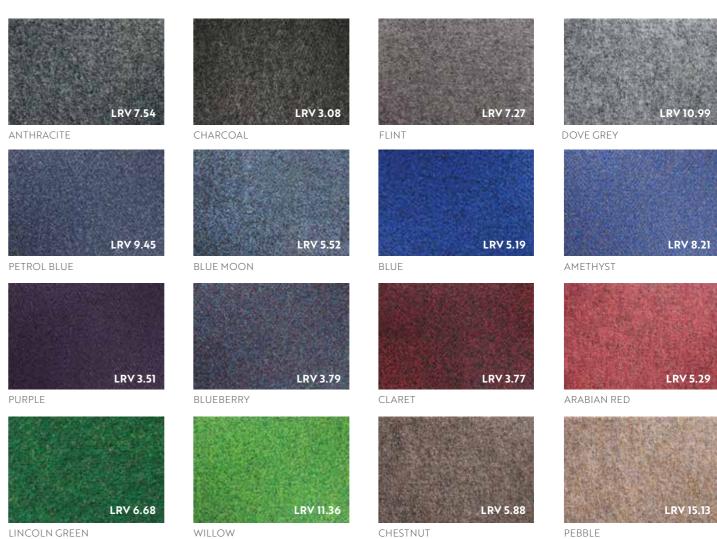


PEBBLE

12 | Fibre Bonded Carpets | 13

PURPLE

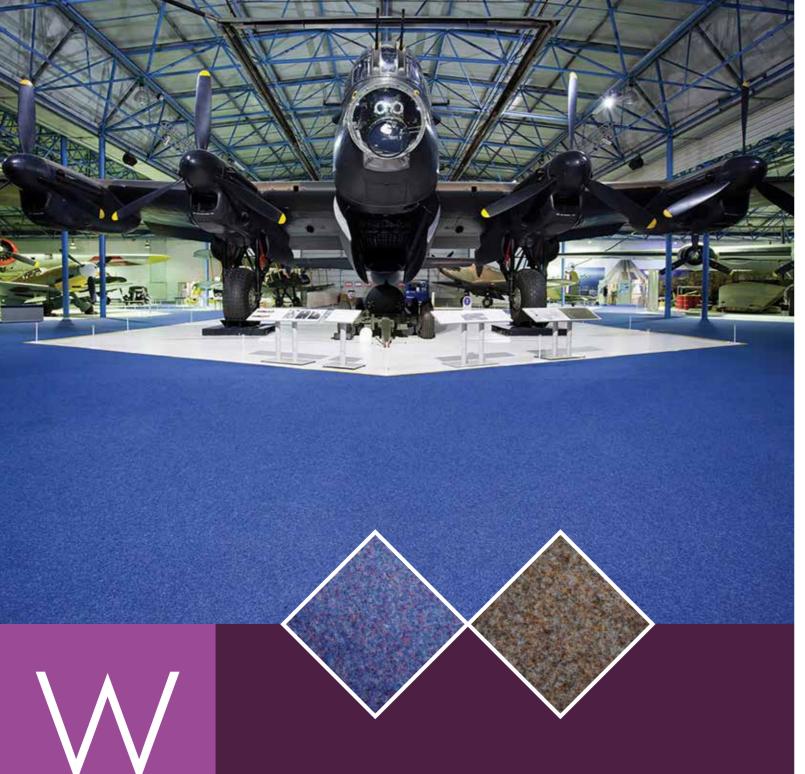




Specification	Iron Duke	10 YEAR WEAR WARRANTY
Fibre Construction	80% Polypropylene, 10% Polya	mide, 10% Recycled Polyester
Colour Fastness	Light (BS EN ISO 105:B02) >6 Wet Rubbing (BS EN ISO 105:B01) 4-5 Dry Rubbing (BS EN ISO 105:X12) 4-5	
Flammability	(BS5287) Assessment and labelling of Textile Floorcoverings tested to BS4790 (Hot Metal Nut Test) - Low Radius of Char BS EN 13501 - Class Dfl-s1 (Sheet), Class Bfl-s1 (Plank)	
Antistatic	Suitable for use in computer rooms	
Impact Noise Reduction	BS EN ISO 140-8: 19dB (Sheet)	
Formats	Sheet	Plank Plank
Backing	-	Bitumen
Size	2 metre and 4 metre	100cm x 25cm
Tiles Per Box	-	20 (5m²)
Weight	750gsm	3750gsm
Thickness	4.75mm	6mm



14 | Fibre Bonded Carpets | 15

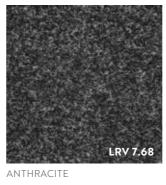


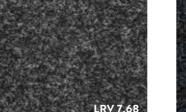
Wellington Velour is a heavy contract fibre bonded floorcovering and can be found in education, universities, libraries, apartment block communal areas, office environments, retail outlets, and public sector buildings.

WELLINGTON

VELOUR

Combining a soft velour texture and high-traffic performance, creates a more defined texture within the carpet while enhanced Impact Noise Reduction properties aids building design.











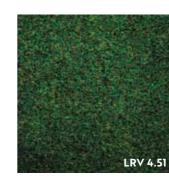




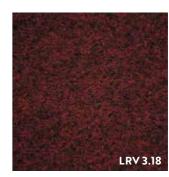








PETROL BLUE





TEAL BLUE

LINCOLN GREEN

CLARET

PEBBLE

SAPPHIRE

Specification	Wellington Velour		10 YEAR WEAR WARRANTY
Fibre Construction	90% Polypropylene, 10% Recycled Pol	yester	
Colour Fastness	Light (BS EN ISO 105:B02) >6 Wet Rubbing (BS EN ISO 105:BO1) 5 Dry Rubbing (BS EN ISO 105:X12) 5		
Flammability	(BS5287) Assessment and labelling of Textile Floorcoverings tested to BS4790 (Hot Metal Nut Test) - Low Radius of Char BS EN 13501 - Class Efl (Sheet), Class Bfl-s1 (Tile)		
Antistatic	Suitable for use in computer rooms		
Impact Noise Reduction	BS EN ISO 140-8: 24dB (Sheet)		
Formats	Sheet Tile 🔷		
Backing	-	Bitumen	
Size	2 metre	50cm x 50ci	m
Tiles Per Box	-	16 (4m²)	
Weight	1180gsm	4180gsm	
Thickness	10mm	11.20mm	



16 | Fibre Bonded Carpets Fibre Bonded Carpets | 17



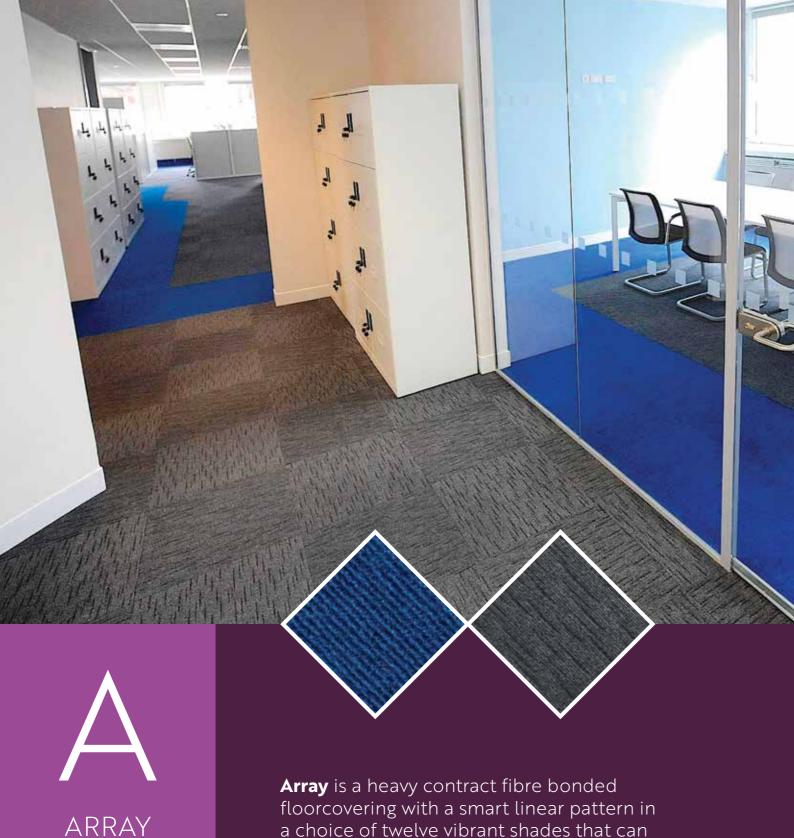












floorcovering with a smart linear pattern in a choice of twelve vibrant shades that can be paired with Broadrib for effective design options. Array can be found in education, universities, libraries, apartment block communal areas, office environments, retail outlets, and public sector buildings.



ARRAY BLACK



BROADRIB GRAPHITE



ARRAY FUCHSIA



BROADRIB FUCHSIA



ARRAY PURPLE



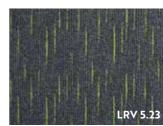
BROADRIB PURPLE



ARRAY BLUE



BROADRIB BLUE



ARRAY LIME



BROADRIB WILLOW



ARRAY RED



BROADRIB RED



ARRAY COPPER



BROADRIB ORANGE



ARRAY MARBLE



BROADRIB MARBLE



ARRAY MAGENTA



BROADRIB CERISE



ARRAY EMERALD



BROADRIB GREEN



ARRAY PEACOCK



BROADRIB PEACOCK



ARRAY VIOLET



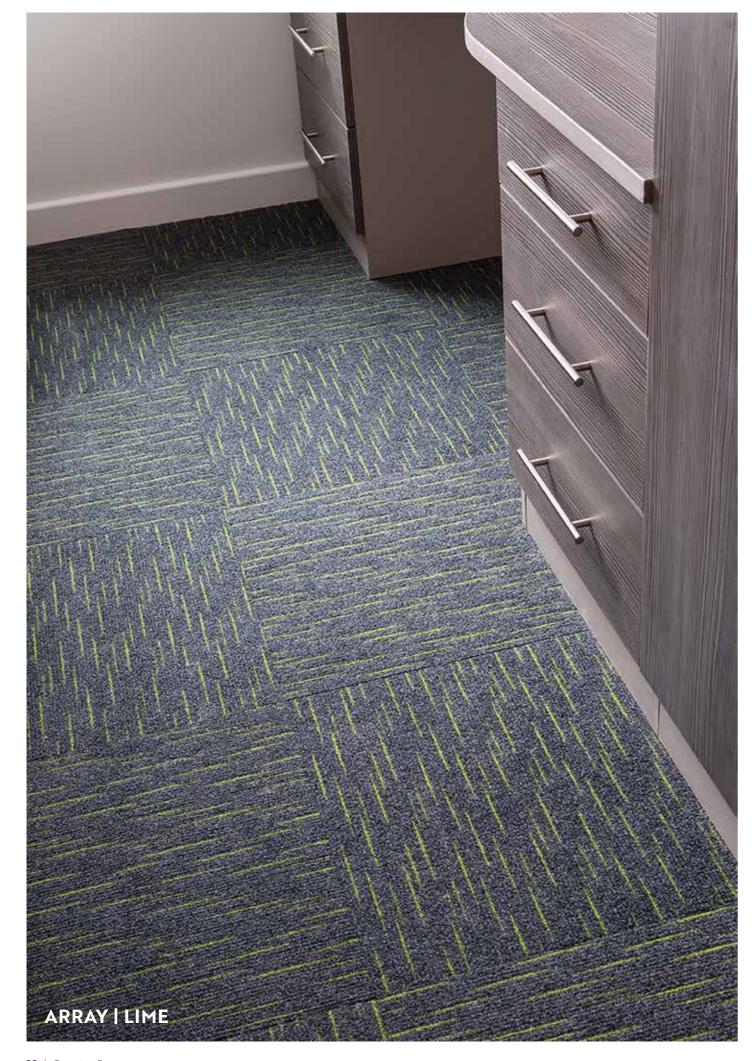
BROADRIB VIOLET

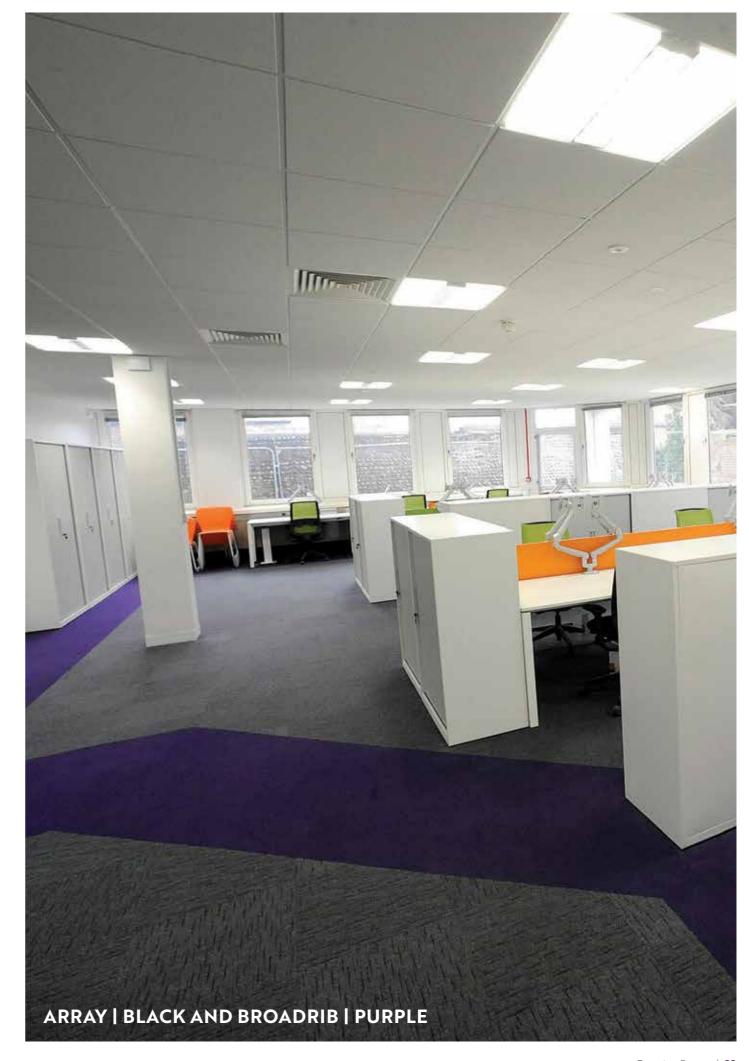
Specification	Array	10 YEAR WEAR WARRANTY	
Fibre Construction	85% Polypropylene, 15% Polyamide		
Colour Fastness	Light (BS EN ISO 105:B02) >6 Wet Rubbing (BS EN ISO 105:BO1) 4-5 Dry Rubbing (BS EN ISO 105:X12) 4-5		
Flammability	(BS5287) Assessment and labelling of Textile Floorcoverings tested to BS4790 (Hot Metal Nut Test) - Low Radius of Char BS EN 13501 - Class Bfl-s1 (Tile), Class Cfl-s1 (Plank)		
Antistatic	Suitable for use in computer rooms		
Impact Noise Reduction	BS EN ISO 140-8: 22dB (Tile)		
Formats	Tile 🔷 Plank 🔃		
Backing	Bitumen	Bitumen	
Size	50cm x 50cm	100cm x 25cm	
Tiles Per Box	16 (4m²)	14 (3.5m²)	
Weight	4075gsm	4075gsm	
Thickness	8.5mm	8.5mm	



BREEAM® 'A+' Rated

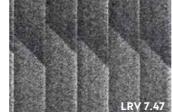
20 | Creative Range | 21



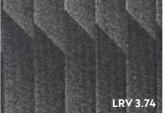


22 | Creative Range | 23











ANTHRACITE

GRAPHITE

KINGSTON GREY







INDIGO

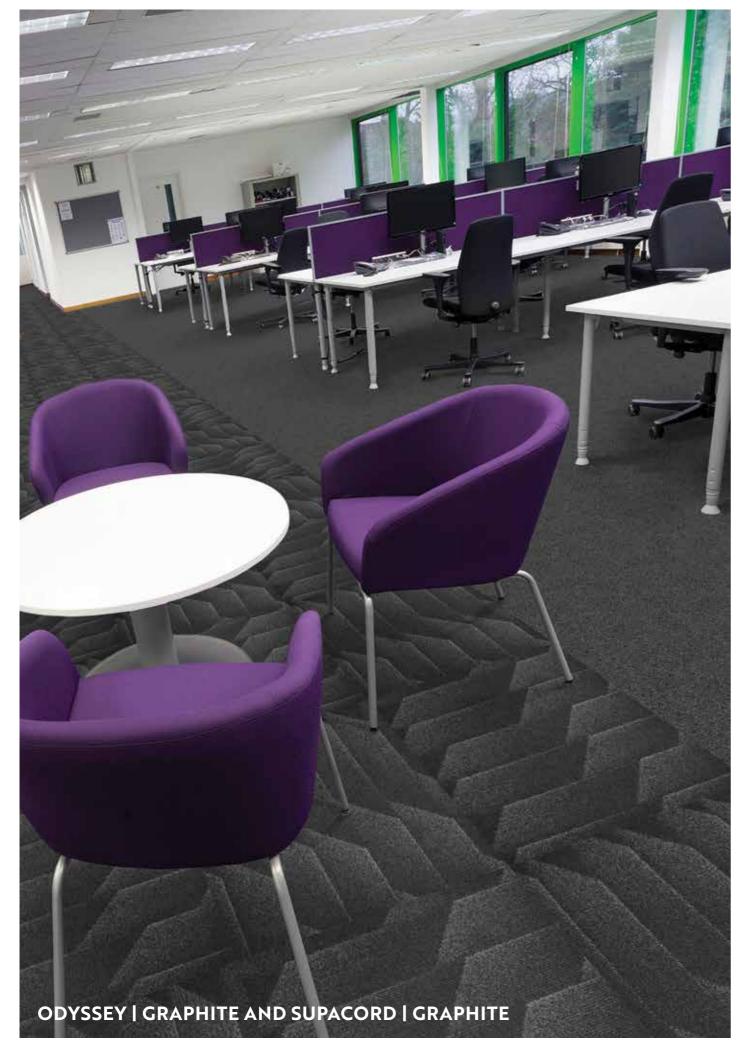
PACIFIC BLUE

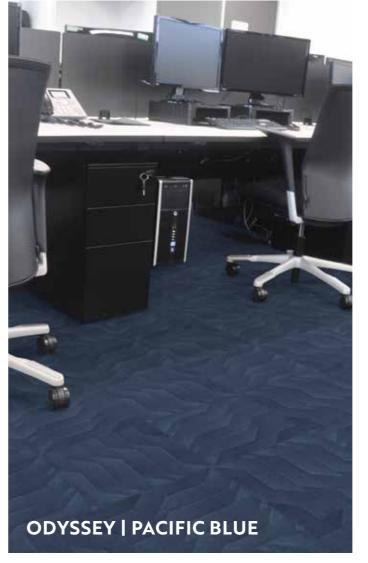
BLUEBERRY

Specification	Odyssey	10 YEAR WEAR WARRANTY
Fibre Construction	84% Polypropylene, 16% Nylon	
Colour Fastness	Light (BS EN ISO 105:B02) >6 Wet Rubbing (BS EN ISO 105:B01) 5 Dry Rubbing (BS EN ISO 105:X12) 5	
Flammability	(BS5287) Assessment and labelling of Textile Floorcoverings tested to BS4790 (Hot Metal Nut Test) - Low Radius of Char BS EN 13501 - Class Bfl-s1	
Antistatic	Suitable for use in computer rooms	
Impact Noise Reduction	BS EN ISO 140-8: 20dB	
Backing	Bitumen	
Format	Tile 🔷	
Size	50cm x 50cm	
Tiles Per Box	16 (4m²)	
Weight	4200gsm	
Thickness	8.5mm	

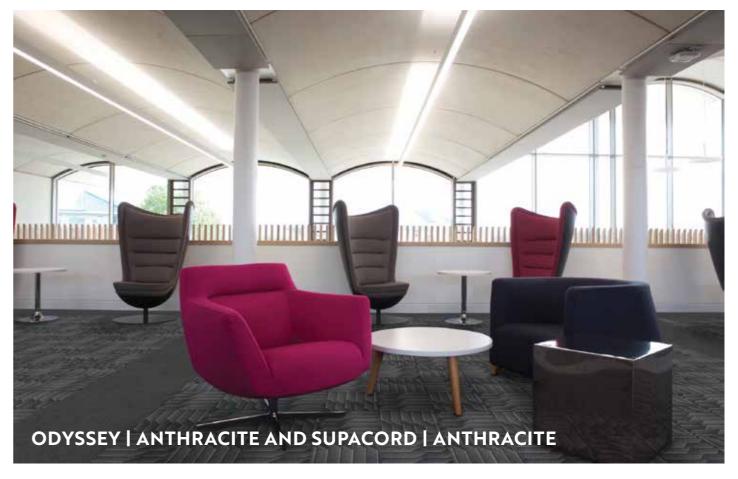
Pair with the 42 colours of Supacord

24 | Creative Range Creative Range | 25









26 | Creative Range | 27















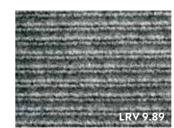
BATTLESHIP/ HIPPO **Battleship** and **Hippo** are heavy contract entrance solutions, used extensively in education and public sector buildings as well as entrance transition areas for apartment blocks. In addition, Hippo has a rubber waffle backing, allowing it to be loose laid in small areas or footwells.

LRY 3.09

ANTHRACITE



BROWN



ASH GREY



HEATH



INDIGO

LRV 5.13

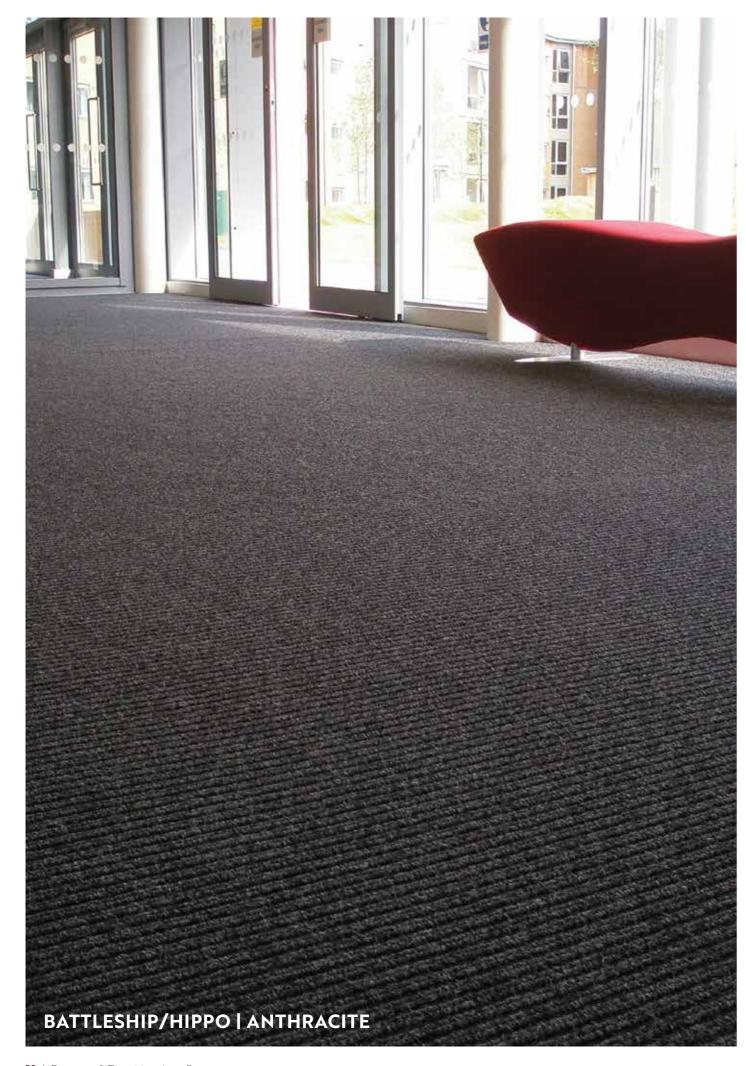


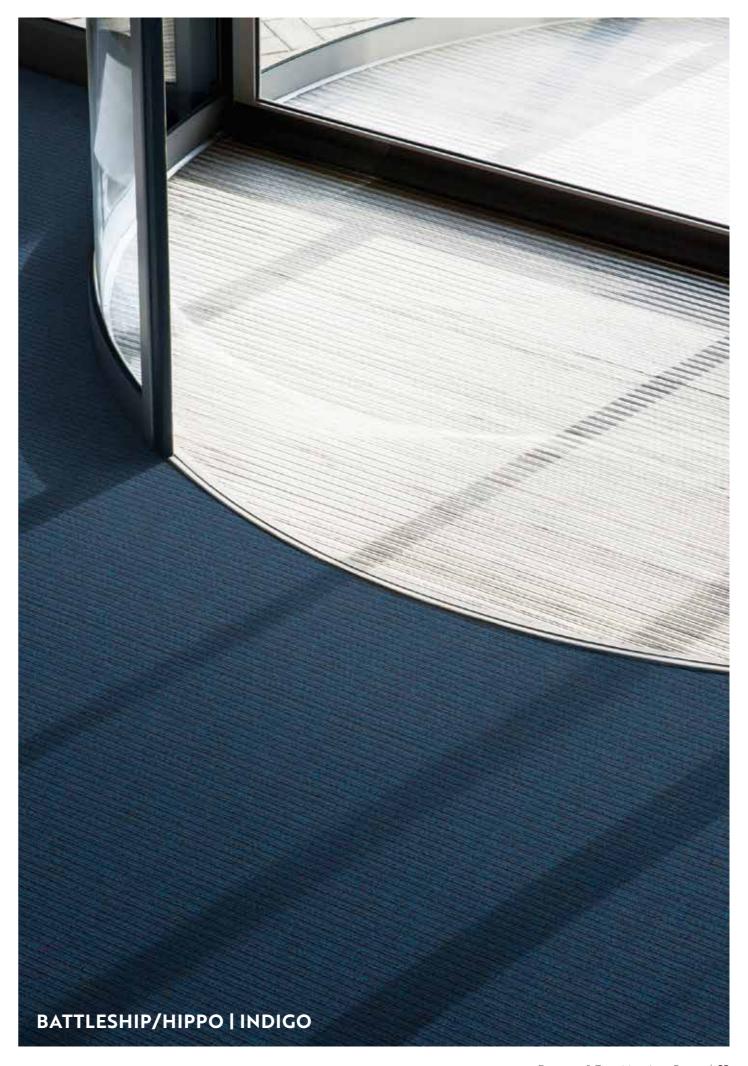
PEBBLE

Specification	Battleship/Hippo 5 YEAR WEAR WARRANTY	
Fibre Construction	90% Polypropylene, 10% Recycled Polyester	
Colour Fastness	Light (BS EN ISO 105:B02) 6 Wet Rubbing (BS EN ISO 105:B01) 4-5 Dry Rubbing (BS EN ISO 105:X12) 4-5	
Flammability	(BS6307) Methenamine Pill Test - Pass BS EN 13501 - Class Efl	
Format	Sheet	
Backing	Unbacked (Battleship) / Rubber Waffle (Hippo)	
Size	2 metre and 4 metre, ribbing runs down length of roll	
Weight	1495gsm (Battleship) / 2380gsm (Hippo)	
Thickness	10.50mm (Battleship) / 12mm (Hippo)	

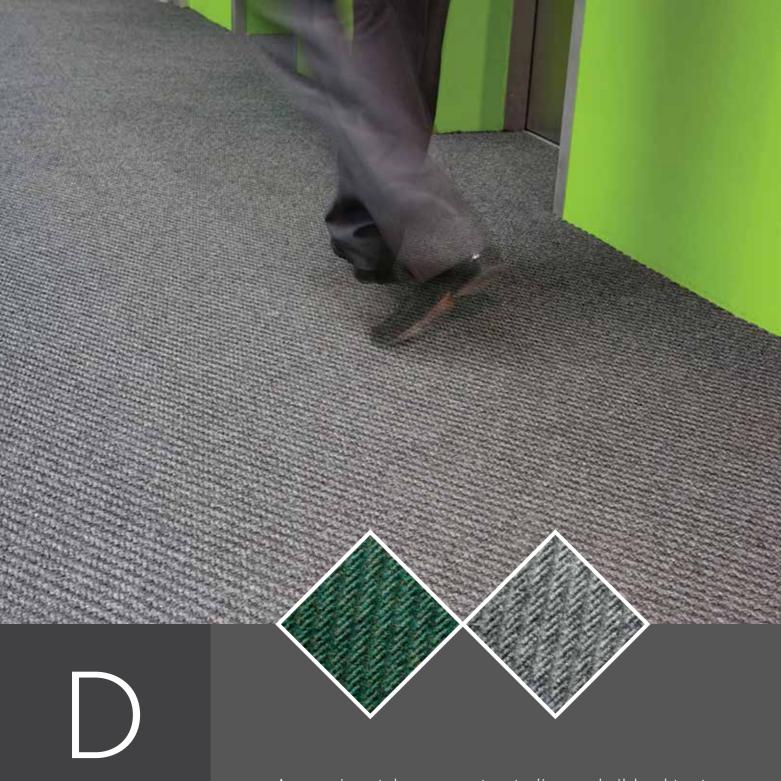


30 | Entrance & Transition
Area Range | 31
Area Range





32 | Entrance & Transition Area Range | 33



DREADNOUGHT

A prominent, heavy contract, diagonal-ribbed texture results in a highly durable surface, a popular choice for use in schools, colleges, universities and offices as well as entrance transition areas for apartment blocks.







SLATE



ASH GRE



LRV 3.52

LRV 4.13

LINCOLN GREEN

Specification	Dreadnought	5 YEAR WEAR WARRANTY	
Fibre Construction	90% Polypropylene, 10% Recycle	d Polyester	
Colour Fastness		Light (BS EN ISO 105:B02) 6 Wet Rubbing (BS EN ISO 105:BO1) 4-5 Dry Rubbing (BS EN ISO 105:X12) 4-5	
Flammability	(BS6307) Methenamine Pill Test - Pass BS EN 13501 - Class Efl (Sheet and Tile)		
Formats	Sheet •	Tile 🔷	
Backing	-	Bitumen	
Size	2 metre, ribbing runs diagonally down length of roll	50cm x 50cm	
Tiles Per Box	-	16 (4m²)	
Weight	1495gsm	3995gsm	
Thickness	llmm	11.5mm	



34 | Entrance & Transition Area Range



A prominent, heavy contract, multi-directional texture results in a highly durable surface, a popular choice for use in schools, colleges, universities and offices as well as entrance transition areas for apartment blocks.

SHEET

BANK GREY



LAGOON

SHEET AND TILE



Specification	Diamond	5 YEAR WEAR WARRANTY
Fibre Construction	85% Polypropylene, 15% Recycled Polyes	ter
Colour Fastness	Light (BS EN ISO 105:B02) >6 Wet Rubbing (BS EN ISO 105:BO1) 5 Dry Rubbing (BS EN ISO 105:X12) 5	
Flammability	(BS6307) Methenamine Pill Test - Pass BS EN 13501 - Class Efl (Sheet and Tile)	
Formats	Sheet	Tile 🔷
Backing	Rubber Crumb	Bitumen
Size	2 metre	50cm x 50cm
Tiles Per Box	-	16 (4m²)
Weight	2500gsm	4400gsm
Thickness	10.50mm	llmm

36 | Entrance & Transition Area Range Entrance & Transition Area Range | 37



VANQUISHER

Vanquisher carpet is heavy contract and provides an alternative rib and velour surface pattern, specifically designed for use in entrance areas.

Available in four colours, Vanquisher carpet is used extensively in schools, colleges and universities, as well as retail, commercial environments and as entrance transition areas for apartment blocks.



CHARCOAL



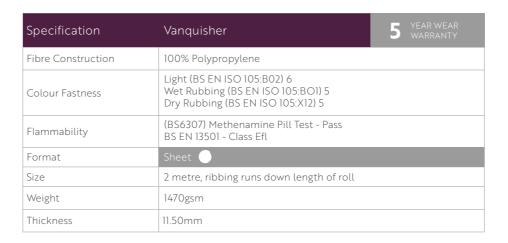
EP BLUE



XYNC

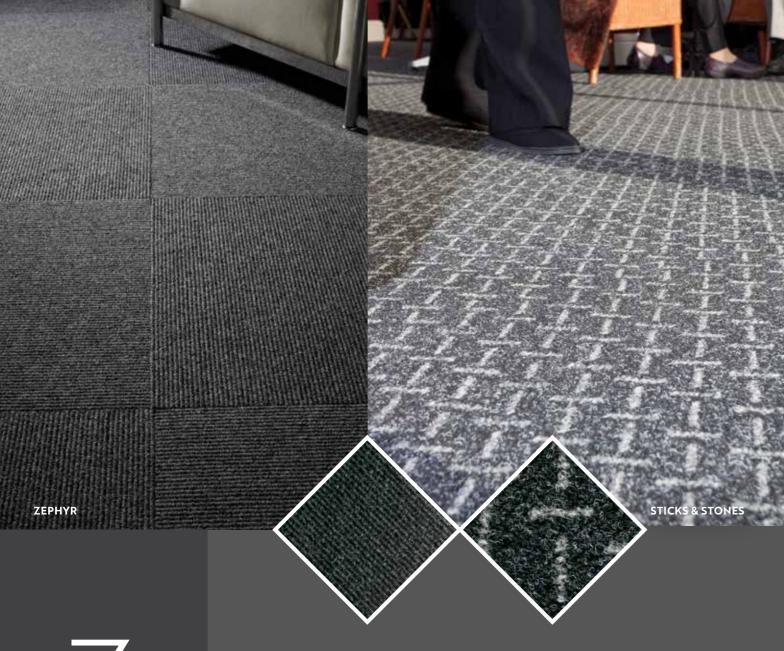


KINGFISHER





38 | Entrance & Transition Area Range | 39



Z

ZEPHYR

S

STICKS & STONES

Manufactured with a heavier weight fibre, heavy contract **Zephyr** is an enhanced hard-wearing carpet that can be installed in entrances, corridors and transition areas.

Heavy contract **Sticks & Stones** is a patterned hard-wearing carpet that can be installed in entrances, corridors and transition areas.

ZEPHYR





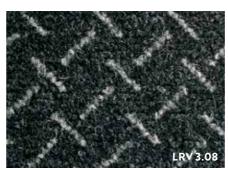


HARCOAL

SILVER

INDIGO

STICKS & STONES



CHARCOAL

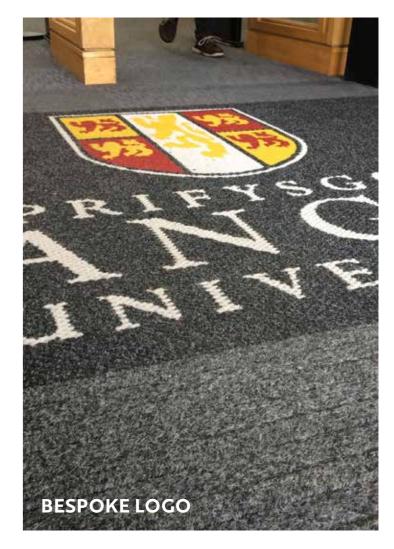
Specification	Zephyr	5 YEAR WEAR WARRANTY	
Fibre Construction	85% Polypropylene, 15% Recyc	led Polyester	
Colour Fastness		Light (BS EN ISO 105:B02) >6 Wet Rubbing (BS EN ISO 105:BO1) 5 Dry Rubbing (BS EN ISO 105:X12) 5	
Flammability	,	(BS6307) Methenamine Pill Test - Pass BS EN 13501 - Class Efl (Sheet and Tile)	
Formats	Sheet	Tile 🔷	
Backing	-	Bitumen	
Size	2 metre, ribbing runs down length of roll	50cm x 50cm	
Tiles Per Box	-	16 (4m²)	
Weight	1900gsm	4400gsm	
Thickness	10mm	llmm	

Specification	Sticks & Stones 5 YEAR WEAR WARRANTY
Fibre Construction	85% Polypropylene, 15% Recycled Polyester
Colour Fastness	Light (BS EN ISO 105:B02) 6 Wet Rubbing (BS EN ISO 105:B01) 5 Dry Rubbing (BS EN ISO 105:X12) 5
Flammability	(BS6307) Methenamine Pill Test - Pass BS EN 13501 - Class Efl
Format	Tile •
Backing	Bitumen
Size	50cm x 50cm
Tiles Per Box	16 (4m²)
Weight	4625gsm
Thickness	13mm

40 | Entrance & Transition Area Range | 41















LOGO

Make a lasting impression on clients, patrons or prospective students and create a bespoke carpet design or logo mat for your premises. Emblems, logos or slogans can be incorporated into a loose lay mat or inset into an entrance.



Specification	Bespoke Logo (Diamond)
Fibre Construction	85% Polypropylene, 15% Recycled Polyester
Colour Fastness	Light (BS EN ISO 105:B02) >6 Wet Rubbing (BS EN ISO 105:B01) 5 Dry Rubbing (BS EN ISO 105:X12) 5
Flammability	(BS6307) Methenamine Pill Test - Pass BS EN 13501 - Class Efl
Size	Bespoke, contact Heckmondwike
Weight	2550gsm
Thickness	10.50mm

Specialist Carpets, Tiles & Mats | 45



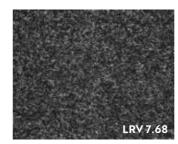
WELLINGTON LOOSE LAY CLASSROOM MATS

EXPOTILES

The Wellington Loose Lay Classroom Mat range is ideal for education establishments. In classroom settings the rubber edged mat can be used as a quiet and comfortable reading area, communal play zone or demarcated activities area.

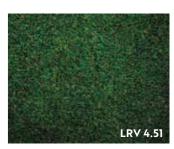
Our versatile **Expo Tiles** allow you to transform a school hall, community centre or school sports hall into a fully-carpeted venue.

WELLINGTON LOOSE LAY CLASSROOM MATS





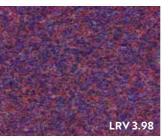




ANTHRACITE

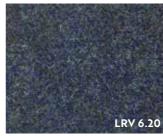
CLARET

LINCOLN GREEN

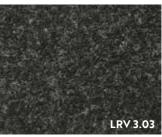


MOONSTONE

EXPOTILES







DRAGOON PETROL BLUE

DRAGOON ANTHRACITE

DRAGOON CHARCOAL

Specification	Wellington Loose Lay Classroom Mats
Fibre Construction	90% Polypropylene, 10% Recycled Polyester
Colour Fastness	Light (BS EN ISO 105:B02) >6 Wet Rubbing (BS EN ISO 105:BO1) 5 Dry Rubbing (BS EN ISO 105:X12) 5
Flammability	(BS5287) Assessment and labelling of Textile Floorcoverings tested to BS4790 (Hot Metal Nut Test) - Low Radius of Char
Impact Noise Reduction	BS EN ISO 140-8: 24dB (Sheet)
Format	Sheet material supplied as a mat
Backing	Rubber Waffle - also fitted with rubber safety edging
Size	Bespoke (maximum size available 4m x 4m)
Weight	1880gsm
Thickness	11mm

Please allow for 4cm on each side of the mat for ramped rubber edging.

Specification	Expo Tiles
Fibre Construction	90% Polypropylene, 10% Recycled Polyester
Flammability	(BS6307) Methenamine Pill Test - Pass BS EN 13501 - Class Efl
Backing	PVC
Size	2m x lm
Weight	3625gsm
Thickness	7mm





F

FUSION

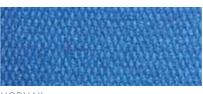
Fusion is the revolutionary new logo and way-finding tile. Use Fusion to brand your logo into a carpet tile or show direction by advising classroom numbers or room locations without additional signage.

Colourways

Available in 4 products across over 50 colourways



SUPACORD



HOBNAIL



BROADRIB



ARRAY

48 | Specialist Carpets, Tiles & Mats | 49









EDUCATION



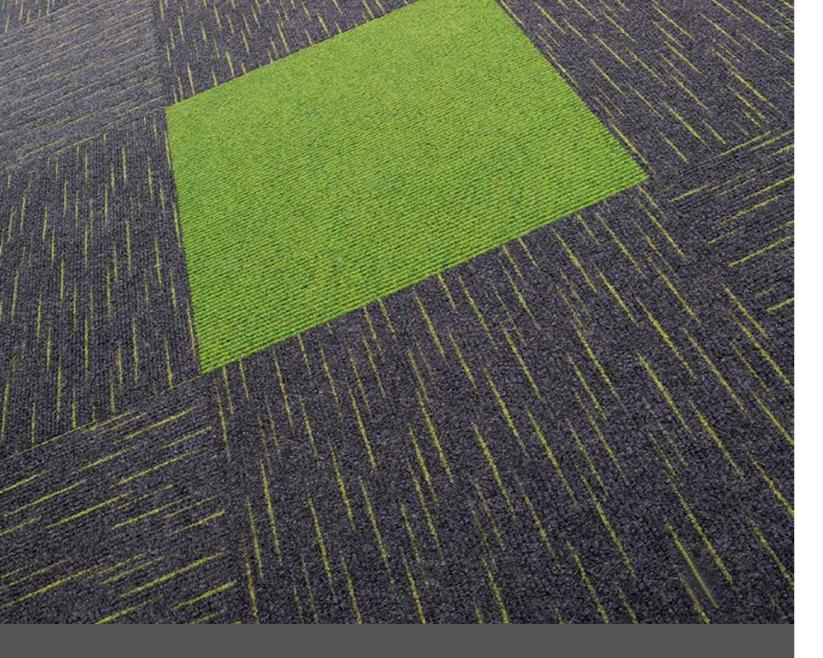






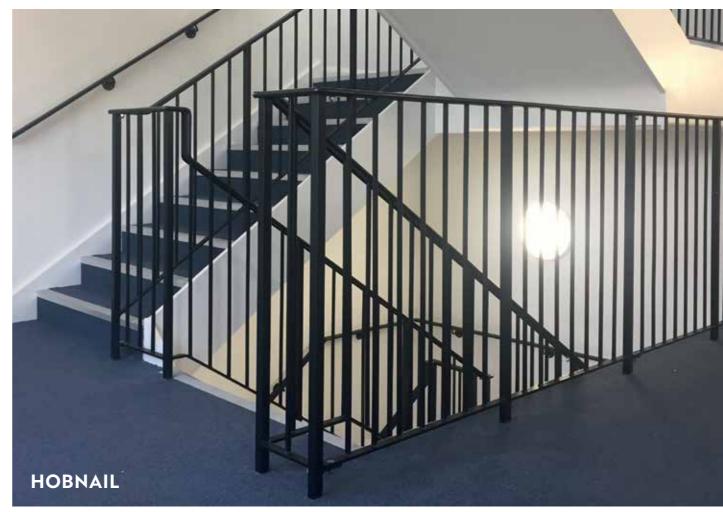


52 | Education | **53**



APARTMENT COMMUNAL AREAS





54 | Apartments | **55**





Looking to brush up on your knowledge of carpets and floor finishes?

We have developed a RIBA-accredited CPD that is perfect for the A&D industry, titled 'specifying fibre bonded carpets in the contract environment'.

Over the one hour 'lunch and learn' seminar, participants will learn:

- Factors to consider when specifying contract flooring
- · Differences between sheet, carpet tiles and planks
- Manufacturing processes
- · How fibre-bonded carpets meet legislation

Contact your local sales manager for further details.











Architecture & Development | 57



Heckmondwike are here to support all your project needs, from concept to completion.

Offering assistance on everything from colour, design and installation, to cleaning and maintenance, our UK based technical and sales teams are on hand to provide advice and in-depth knowledge otherwise unrivalled in the fibre bonded carpet industry.

In addition to our dedicated technical team, who are delighted to answer and support you with any queries you may have, you can find a comprehensive range of technical guides and resources for our range of products, on our website.

Our dedicated online 'Download Centre' includes resources for the following:

- Product specifications
- NBS specifications
- NBS source & BIM models
- Light reflectance values
- Declarations performance
- Installation
- Quality management
- Cleaning and maintenance

Visit www.heckmondwike-fb.co.uk or contact our technical team who will be happy to assist you with any query, at **technical@heckmondwike-fb.co.uk**







Our factory location in the heart of Yorkshire is a daily reminder of the need to protect and preserve the environment. It's why we make sure everything we do and everything we use in the manufacture of our carpets has as little impact as possible on the world around us. We keep a close eye on our activities and objectives to check we're staying true to our principles, when we see an opportunity to make improvements, that's exactly what we do.

At Heckmondwike, we..

- Ensure environmental issues are considered in all key business decisions.
- · Achieve a high and sustained level of staff environmental awareness and encourage environmentally responsible practices throughout the organisation.
- Regularly set and monitor the achievement of environmental objectives to promote continuous improvement.
- · Assess environmental aspects and impacts prior to starting any new activity, project or building new facilities.
- Encourage waste minimisation and recycling throughout the company and during the life cycle of our products.
- · Minimise the adverse environmental impacts of waste generation and promote the safe and responsible disposal of waste.
- Develop a proactive approach to encourage good environmental practices by all our contractors and suppliers.
- · Communicate with all interested parties, by providing up to date information on environmental issues relevant to the business.
- · Minimise the risk of pollution using controlled methods of containing, reporting and cleaning up in the unlikely event of an accident.

OUR ENVIRONMENTAL POLICIES

Manufacturing:

The Heckmondwike factory is fully accredited to BS EN ISO 14001:2015 and appropriate industry codes of practice for sustainability, alongside existing quality, health, safety and business management systems.

Regeneration:

We actively encourage waste reduction, re-use and recycling in all our manufacturing activities and through the life cycle of our products. The result is a reduction in waste and the consumption of raw materials.

Responsibility:

Any waste which arises from our manufacturing process is managed and disposed of responsibly in line with regulations and best practice. For a full copy of our environment policy, please visit our website: www.heckmondwike-fb.co.uk

Certification:

Certification of Environmental Profiles:

Following individual assessment, Supacord has been awarded a BRE A+ certification for use in schools and offices. For a full list of all products tested and the results, please visit: www.greenbooklive.com

Environmental Management System:

Heckmondwike FB is BS EN ISO 14001:2015 certified, reflecting our commitment to minimise our company's impact on the environment.

For our full environmental policy handbook visit our website: www.heckmondwike-fb.co.uk



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